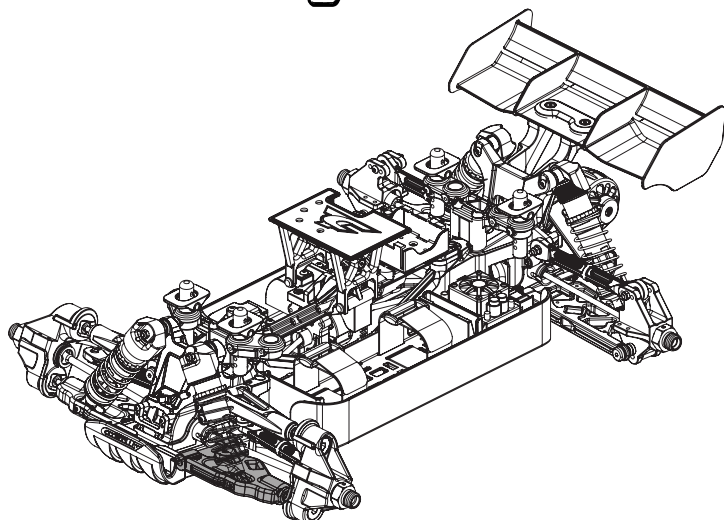




Required Tools:

- 2.0 Hex Driver
- 2.5 Hex Driver
- Thread-locker 

STEP 1

BH M3x10
C-3003-30-10

L=R

STEP 2

BH M3x16
C-3003-30-16

L=R

STEP 3

FH M4x16
C-3002-40-16

FH M4x20
C-3002-40-20

FH M3x8
C-3002-30-08

M4 Washer
C-3213-40-5

M3 Washer
C-3213-30-5

C-00180-551

STEP 4

C-00180-974 (set)

C-00180-045

BH M3x16
C-3003-25-16

STEP 5

M4 Washer
C-3201-40

C-00180-322

Set Screw M4x8
C-3004-40-08

C-00180-012

C-00180-055 (set)

L=R